



Stainless Steel Butt-Welding Pipe Fittings
JIS B2312、B2313

(unit : mm)

Nominal Pipe Size		Outside Dia. (O.D.)	Wall Thickness (T)							
(A)	(B)		Sch 5s	Sch 10s	Sch 20s	LG	STD	XS	Sch 40	Sch 80
15	1/2"	21.7	1.65	2.1	2.5				2.8	3.7
20	3/4"	27.2	1.65	2.1	2.5				2.9	3.9
25	1"	34.0	1.65	2.8	3.0				3.4	4.5
32	1-1/4"	42.7	1.65	2.8	3.0				3.6	4.9
40	1-1/2"	48.6	1.65	2.8	3.0				3.7	5.1
50	2"	60.5	1.65	2.8	3.5				3.9	5.5
65	2-1/2"	76.3	2.1	3.0	3.5				5.2	7.0
80	3"	89.1	2.1	3.0	4.0				5.5	7.6
90	3-1/2"	101.6	2.1	3.0	4.0				5.7	8.1
100	4"	114.3	2.1	3.0	4.0				6.0	8.6
125	5"	139.8	2.8	3.4	5.0				6.6	9.5
150	6"	165.2	2.8	3.4	5.0	5.0			7.1	11.0
200	8"	216.3	2.8	4.0	6.5	5.8			8.2	12.7
250	10"	267.4	3.4	4.0	6.5	6.6			9.3	15.1
300	12"	318.5	4.0	4.5	6.5	6.9			10.3	17.4
350	14"	355.6	4.0	5.0	8.0	7.9	9.5	12.7	11.1	19.0
400	16"	406.4	4.5	5.0	8.0	7.9	9.5	12.7	12.7	21.4
450	18"	457.2	4.5	5.0	8.0	7.9	9.5	12.7	14.3	23.8
500	20"	508.0	5.0	5.5	9.5	7.9	9.5	12.7	15.1	26.2
550	22"	558.8	5.0	5.5	9.5	7.9	9.5	12.7	15.9	28.6
600	24"	609.6	5.5	6.5	9.5	7.9	9.5	12.7	17.5	31.0
650	26"	660.4	5.5	8.0	12.7	7.9	9.5	12.7		34.0
700	28"	711.2	5.5	8.0	12.7	7.9	9.5	12.7	17.5	
750	30"	762.0	6.5	8.0	12.7	7.9	9.5	12.7	17.5	
800	32"	812.8		8.0	12.7	7.9	9.5	12.7	17.5	
850	34"	863.6		8.0	12.7	7.9	9.5	12.7	17.5	
900	36"	914.4		8.0	12.7	7.9	9.5	12.7	19.1	
950	38"	965.2		8.0	12.7	7.9	9.5	12.7		
1000	40"	1016.0		9.5	14.3	7.9	9.5	12.7		
1050	42"	1066.8				7.9	9.5	12.7		
1100	44"	1117.6				7.9	9.5	12.7		
1150	46"	1168.4				7.9	9.5	12.7		
1200	48"	1219.2				7.9	9.5	12.7		