



TOLERANCES

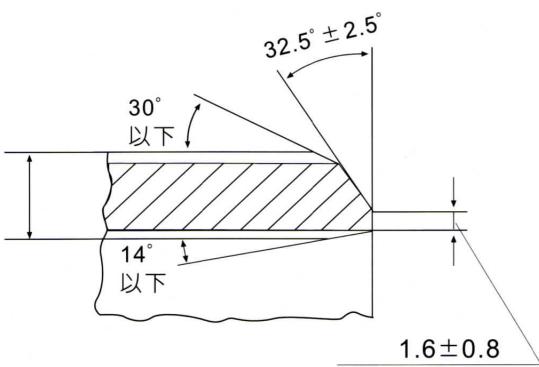
JIS B2312、B2313

All Fittings				Elbows and Tees	Reducers and Lap Joint Stub Ends	Caps	Lap Joint Stub Ends		
Nominal Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center to End A.B.C.M.	F.H	E	G	T	(JPI) R
1/2~2-1/2	+1.6 -0.8	±0.8	Not less than 87.5% of nominal thickness	±1.6	±1.6	±3.2	+0 -0.8	+1.6 -0	+0 -0.8
3~3-1/2	±1.6	±1.6		±1.6	±1.6	±3.2	+0 -0.8	+1.6 -0	+0 -0.8
4	±1.6	±1.6		±1.6	±1.6	±3.2	+0 -0.8	+1.6 -0	+0 -1.6
5~8	+2.4 -1.6	±1.6		±1.6	±1.6	±6.4	+0 -0.8	+1.6 -0	+0 -1.6
10~18	+4.0 -3.2	±3.2		±2.4	±2.4	±6.4	+0 -1.6	+0 -1.6	+0 -1.6
20~24	+6.4 -4.8	±4.8		±2.4	±2.4	±6.4	+0 -1.6	+0 -1.6	+0 -1.6
26~30	+6.4 -4.8	±4.8		±3.2	±4.8	±9.5	+0 -1.6	+0 -1.6	+0 -1.6
32~36	+6.4 -4.8	±4.8		±4.8	±4.8	±9.5	+0 -1.6	+0 -1.6	+0 -1.6

BEVEL

JIS B2313

When thickness (t) is 22.4 mm or below



When thickness (t) is above 22.4 mm

